


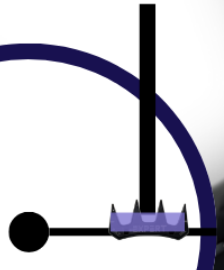
LINING UP THE R.A.T. MARKERS

HOW TO LINE UP MARKERS



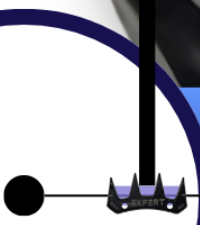
Draw a line from the centre of the disc to the outside with a pencil or a marker pen. Note: Try and draw the line as thin as possible or use the AWI grinding template for best results.

HANG PENDULUM



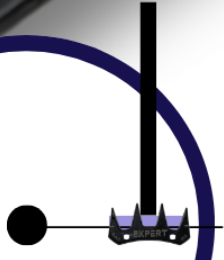
Put the cutter on your cutter pendulum and hang from the pendulum hanging point on your grinder.

LINE UP R.A.T. MARKERS





Hang your cutter where you want to finish on the disc. Line up the R.A.T. Markers along the radius line that was drawn earlier.

FINAL STEP



Once the R.A.T. Markers are in line with the radius line, tighten the pendulum nut so its locked into the position.

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- Set pendulum height using this guide
 - Comb 15 mm gap at teeth when heel touching disc
 - Cutter touching flat and even
 - Comb 4-6 passes
 - Cutter 2-3 passes
 - Even pressure with inside foot forward
 - Finish towards the outside of the disc with sparks running straight up comb teeth
- Grind out today's wear to sharpen for tomorrow
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- The resource developed by standards at the 2022 AWI Grinding & Grinding Workshop at Roseworthy, SA



Radius
Alignment
Markers.

Scan for more
information

